

**Amendments to the Specification:**

Paragraph 0026 of the Specification is hereby amended to read as follows:

[0026] Figs. 7A - 7C are schematic elevational views of rotating patterns 700 of the head according to an embodiment of the present invention. This diagram is merely an example and should not unduly limit the scope of the claims herein. One of ordinary skill in the art would recognize many other variations, modification, and alternatives. As shown, the rotating patterns include oscillation, which moves the abrasive member 701 about a fixed arc 707. **In the embodiment shown, abrasive member 701 has a circular abrasive surface 702 and fixed arc 707 is drawn about an axis A about which abrasive member 701 rotationally oscillates. It may be seen that axis A passes through the abrasive surface 702 at its center.** The arc can range from about 5 degrees to about 180 degrees. The rotating pattern can also include lateral movement 709, which moves the head 703 up to 3 times the width of the head. Alternatively, the rotating pattern can include orbital movement 705, 711. Depending upon the embodiment, any of the above movements can be combined with each other or with others that have not been described. The movements can be variable or constant or any combination of these, depending upon the application.